

Biogokaartjes.

$1 \times 1 = 1$	$10 - 8 = 2$	$1 \times 3 = 3$	$20 - 16 = 4$	$100 - 95 = 5$
$1 \times 6 = 6$	$3 + 4 = 7$	$20 - 12 = 8$	$7 + 2 = 9$	$50 - 40 = 10$
$10 + 1 = 11$	$8 + 4 = 12$	$6 + 7 = 13$	$2 \times 7 = 14$	$25 - 10 = 15$
$2 \times 9 = 16$	$10 + 7 = 17$	$3 \times 6 = 18$	$30 - 11 = 19$	$50 - 30 = 20$
$3 \times 7 = 21$	$18 + 2 + 2 = 22$	$15 + 8 = 23$	$3 \times 8 = 24$	De helft van 50 is.....25
$30 - 4 = 26$	$9 \times 3 = 27$	$20 + 4 + 4 = 28$	$30 - 1 = 29$	$10 \times 3 = 30$
$30 + 1 = 31$	$40 - 8 = 32$	$29 + 4 = 33$	$40 - 6 = 34$	$7 \times 5 = 35$
$40 - 0 = 40$	$9 \times 4 = 36$	$40 - 3 = 37$	$31 + 7 = 38$	$30 + 9 = 39$
$50 - 9 = 41$	$6 \times 7 = 42$	$39 + 1 + 3 = 43$	$50 - 6 = 44$	$40 + 5 = 45$
$42 + 4 = 46$	$44 + 3 = 47$	$51 - 3 = 48$	$46 + 3 = 49$	De helft van 100 is... 50

$60 - 9 = 51$	$60 - 8 = 52$	$50 + 3 = 53$	$9 \times 6 = 54$	$60 - 5 = 55$
$51 + 5 = 56$	$60 - 3 = 57$	$54 + 4 = 58$	$65 - 6 = 59$	$10 \times 6 = 60$
$59 + 2 = 61$	$66 - 4 = 62$	$9 \times 7 = 63$	$59 + 1+4=64$	$70 - 5 = 65$
$6 + 60 = 66$	$7 + 60 = 67$	$8 + 60 = 68$	$65 + 4 = 69$	$100 - 30 = 70$
$69 + 2 = 71$	$9 \times 8 = 72$	$60 + 13 = 73$	$60 + 14 = 74$	$60 + 15 = 75$
$80 - 4 = 76$	$81 - 4 = 77$	$74 + 4 = 78$	$80 - 1 = 79$	$40 + 40 = 80$
$9 \times 9 = 81$	$79 + 3 = 82$	$90 - 7 = 83$	$90 - 6 = 84$	$90 - 5 = 85$
$81 + 5 = 86$	$7 + 80 = 87$	$8 + 80 = 88$	$79 + 10 = 89$	$100 - 10 = 90$